XC-100 EXTRA-CUT COMPOUND

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard
Issue date: 12/27/2024 Revision date: 12/27/2024 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Trade name : XC-100 EXTRA-CUT COMPOUND
Product code : 9.XC100/1KG – 9.XC100/4,5KG

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Abrasive and polishing compound
Restrictions on use : For professional use only

1.4. Supplier's details

Rupes USA, Inc.
531 South Taylor Ave
Louisville, CO
USA
T +1 (877) 224-5750
info_rupes@rupes.it

1.5. Emergency phone number

Emergency number : +1 (877) 224-5750 (8am-5pm MT)

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. Label elements

GHS US labeling

No labeling applicable

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Aluminum Oxide	CAS-No.: 1344-28-1	30 – 60
White Mineral Oil (Petroleum)	CAS-No.: 8042-47-5	5 – 10
Terpineol	CAS-No.: 8000-41-7	1 – 5
Sorbitan monooleate, ethoxylated	CAS-No.: 9005-65-6	1 – 5
Glycerin	CAS-No.: 56-81-5	1 – 5
Triethanolamine	CAS-No.: 102-71-6	1 – 5

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Get medical advice/attention if you feel unwell.
First-aid measures after inhalation : Move the affected person to fresh air. Get medical attention if symptoms occur.
First-aid measures after skin contact : Gently wash with plenty of soap and water. Get medical advice if skin irritation persists.
First-aid measures after eye contact : Rinse eyes with water as a precaution. Get medical attention if irritation develops and persists.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Inhalation : No adverse effects expected under normal conditions of use. May cause minor irritation to the respiratory tract and to other mucous membranes.
Skin : No adverse effects expected under normal conditions of use. May cause slight irritation to the skin.
Eyes : No adverse effects expected under normal conditions of use. May cause minor eye irritation.
Ingestion : No adverse effects expected under normal conditions of use. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Not required.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media : None.

5.2. Specific hazards arising from the chemical

Fire hazard : This product is not classified as flammable or combustible.
Hazardous decomposition products in case of fire : Silicon oxides.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Wear suitable protective clothing. Avoid contact with eyes, skin and clothing.

For non-emergency personnel

Emergency procedures : Do not breathe vapors, spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Wipe up with absorbent material (for example cloth). Place in a suitable container for disposal in accordance with the waste regulations (see Section 13). Use personal protective equipment as required.

Other information : Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).

For further information refer to section 8: "Exposure controls/personal protection",For disposal of contaminated materials refer to section 13 : "Disposal considerations"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wear proper protective equipment. Handle in accordance with good industrial hygiene and safety procedures. Do not breathe mist, vapors. Avoid contact with eyes, skin and clothing. Wash hands with water and soap. Ensure adequate ventilation.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : No special storage required.

Incompatible materials : Strong oxidizers.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Aluminum Oxide (1344-28-1)	
USA - OSHA - Occupational Exposure Limits	
Local name	alpha-Alumina
OSHA PEL (TWA)	15 mg/m³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

White Mineral Oil (Petroleum) (8042-47-5)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Mineral oil, excluding metal working fluids Pure, highly and severely refined
ACGIH OEL TWA	5 mg/m³ (I - Inhalable particulate matter)
Remark (ACGIH)	TLV® Basis: URT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
Regulatory reference	ACGIH 2024
USA - OSHA - Occupational Exposure Limits	
Local name	Oil mist, mineral
OSHA PEL (TWA)	5 mg/m³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

Glycerin (56-81-5)	
USA - OSHA - Occupational Exposure Limits	
Local name	Glycerin (mist)
OSHA PEL (TWA)	15 mg/m³ (Total dust) 5 mg/m³ (Respirable fraction)
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

Triethanolamine (102-71-6)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Triethanolamine
ACGIH OEL TWA	5 mg/m³
Remark (ACGIH)	TLV® Basis: Eye & skin irr
Regulatory reference	ACGIH 2024

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure adequate ventilation. No particular/specific measures required.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:
Handling product in bulk: Wear suitable gloves. Not required for normal conditions of use. Wear suitable gloves

Eye protection:
No special eye protection equipment recommended under normal conditions of use. Handling product in bulk: Use suitable eye protection

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment. In operations where exposure limits are exceeded or exposure levels are excessive, an approved respirator should be used. Respirator selection and use should be based on contaminant type, form and concentration. Follow applicable regulations and good Industrial Hygiene practice.

Thermal hazard protection:
Not applicable.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Liquid
Appearance	:	Viscous liquid.
Color	:	White
Odor	:	Characteristic
Odor threshold	:	No data available
pH	:	8.5 – 9.5
Melting point	:	Not applicable
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	> 95 °C
Flammability (solid, gas)	:	Not flammable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	1.25
Solubility	:	Water solubility. partly miscible.
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	> 20.5 mm²/s
Explosion limits	:	No data available
Explosive properties	:	Product is not explosive.
Oxidizing properties	:	Not oxidising.
Particle characteristics	:	No data available

Aluminum Oxide	
Particle characteristics	No data available

Sorbitan monooleate, ethoxylated	
Particle characteristics	No data available

White Mineral Oil (Petroleum)	
Particle characteristics	No data available

Terpineol	
Particle characteristics	No data available

Glycerin	
Particle characteristics	No data available

Triethanolamine	
Particle characteristics	No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Aluminum Oxide (1344-28-1)	
LD50 oral rat	> 5000 mg/kg
LC50 Inhalation - Rat	> 7.6 mg/l 1 h

Sorbitan monooleate, ethoxylated (9005-65-6)	
LD50 oral rat	> 5000 mg/kg
LC50 Inhalation - Rat	> 5.1 mg/l

White Mineral Oil (Petroleum) (8042-47-5)	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 Inhalation - Rat (Dust/Mist)	> 5 mg/l/4h No mortality

Terpineol (8000-41-7)	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	> 2000 mg/kg

Glycerin (56-81-5)	
LD50 oral rat	27200 mg/kg (OECD 401: Acute Oral Toxicity, Rat, Female, Experimental value, Oral)
LD50 oral	25000 mg/kg body weight
LD50 dermal	56750 mg/kg (4 day(s), Guinea pig, Male / female, Experimental value, Dermal, 14 day(s))

Glycerin (56-81-5)	
LC50 Inhalation - Rat (Dust/Mist)	> 5.85 mg/l

Triethanolamine (102-71-6)	
LD50 oral rat	6400 mg/kg
LD50 dermal rabbit	> 2000 mg/kg

Skin corrosion/irritation : Not classified
pH: 8.5 – 9.5

Sorbitan monooleate, ethoxylated (9005-65-6)	
pH	6

Serious eye damage/irritation : Not classified
pH: 8.5 – 9.5

Sorbitan monooleate, ethoxylated (9005-65-6)	
pH	6

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Triethanolamine (102-71-6)	
NOAEL (chronic,oral,animal/male,2 years)	63 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 451 (Carcinogenicity Studies)
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified

Aluminum Oxide (1344-28-1)	
NOAEL (animal/male, F0/P)	1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Aluminum Oxide (1344-28-1)	
NOAEC (inhalation,rat,dust/mist/fume,90 days)	0.07 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)

White Mineral Oil (Petroleum) (8042-47-5)	
NOAEL (oral,rat,90 days)	≥ 1200 mg/kg body weight

Triethanolamine (102-71-6)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight

Aspiration hazard : Not classified

XC-100 EXTRA-CUT COMPOUND	
Viscosity, kinematic	> 20.5 mm²/s

Aluminum Oxide (1344-28-1)	
Viscosity, kinematic	No data available

Aluminum Oxide (1344-28-1)	
Sorbitan monooleate, ethoxylated (9005-65-6)	
Viscosity, kinematic	No data available
White Mineral Oil (Petroleum) (8042-47-5)	
Viscosity, kinematic	> 3 mm²/s
Hydrocarbon	Yes
Terpineol (8000-41-7)	
Viscosity, kinematic	No data available
Glycerin (56-81-5)	
Viscosity, kinematic	1119.746 mm²/s
Triethanolamine (102-71-6)	
Viscosity, kinematic	830.222 mm²/s

Inhalation : No adverse effects expected under normal conditions of use. May cause minor irritation to the respiratory tract and to other mucous membranes.

Skin : No adverse effects expected under normal conditions of use. May cause slight irritation to the skin.

Eyes : No adverse effects expected under normal conditions of use. May cause minor eye irritation.

Ingestion : No adverse effects expected under normal conditions of use. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment. Toxic to aquatic life.

Hazardous to the aquatic environment, short–term (acute) : Not classified

Hazardous to the aquatic environment, long–term (chronic) : Not classified

Aluminum Oxide (1344-28-1)	
EC50 72h - Algae [1]	1.05 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	0.2 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
Sorbitan monooleate, ethoxylated (9005-65-6)	
LC50 - Fish [1]	817.89 mg/l Source: ECOSAR
EC50 96h - Algae [1]	62.072 mg/l Source: ECOSAR
White Mineral Oil (Petroleum) (8042-47-5)	
LC50 - Fish [1]	> 100 mg/l
EC50 - Crustacea [1]	> 100 mg/l
Terpineol (8000-41-7)	
LC50 - Fish [1]	62.8 mg/l
EC50 72h - Algae [1]	68 mg/l

Glycerin (56-81-5)	
LC50 - Fish [1]	54000 mg/l (96 h, Salmo gairdneri, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	> 10000 mg/l (24 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 - Other aquatic organisms [1]	> 10000 mg/l waterflea
EC50 - Other aquatic organisms [2]	> 10000 mg/l

Triethanolamine (102-71-6)	
LC50 - Fish [1]	11800 mg/l Pimephales promelas (Fathead minnow)
EC50 - Crustacea [1]	609.88 mg/l Ceriodaphnia dubia
EC50 72h - Algae [1]	512 mg/l Desmodesmus subspicatus
EC50 72h - Algae [2]	216 mg/l Desmodesmus subspicatus
NOEC chronic fish	> 1 mg/l

12.2. Persistence and degradability

XC-100 EXTRA-CUT COMPOUND	
Persistence and degradability	Rapidly degradable

Aluminum Oxide (1344-28-1)	
Persistence and degradability	Biodegradation is not applicable to inorganic compounds.

Sorbitan monooleate, ethoxylated (9005-65-6)	
Persistence and degradability	Not rapidly degradable

White Mineral Oil (Petroleum) (8042-47-5)	
Persistence and degradability	Inherently biodegradable.

Terpineol (8000-41-7)	
Persistence and degradability	Rapidly degradable

Glycerin (56-81-5)	
Persistence and degradability	Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0.87 g O_2/g substance
Chemical oxygen demand (COD)	1.16 g O_2/g substance
ThOD	1.217 g O_2/g substance
BOD (% of ThOD)	0.71

Triethanolamine (102-71-6)	
Persistence and degradability	Rapidly degradable

12.3. Bioaccumulative potential

Glycerin (56-81-5)	
Partition coefficient n-octanol/water (Log Pow)	-1.75 (Experimental value, Equivalent or similar to OECD 107, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Glycerin (56-81-5)	
Surface tension	0.0634 N/m (20 °C, 1000 g/l)
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

:

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Dispose of in accordance with applicable federal, state, and local regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

DOT	IMDG	IATA
14.1. UN number		
Not regulated for transport		
14.2. Proper Shipping Name		
Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)		
Not regulated	Not regulated	Not regulated
14.4. Packing group		
Not regulated	Not regulated	Not regulated
14.5. Environmental hazards		
Not regulated	Not regulated	Not regulated
No supplementary information available		

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT
Not regulated

IMDG
Not regulated

IATA
Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

XC-100 EXTRA-CUT COMPOUND	
SARA Section 311/312 Hazard Classes	Refer to Section 2 for OSHA Hazard Classification.

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Aluminum Oxide	CAS-No. 1344-28-1	30 – 60%

15.2. International regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Aluminum Oxide(1344-28-1)	U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities; U.S. - New Jersey - Right to Know Hazardous Substance List
Glycerin(56-81-5)	U.S. - New Jersey - Right to Know Hazardous Substance List
Triethanolamine(102-71-6)	U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16 Other information

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

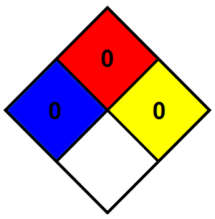
Revision date : 12/27/2024

Issue date : 12/27/2024

NFPA health hazard : 0 - Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health : 0 Minimal Hazard

Flammability : 0 Minimal Hazard

Physical : 0 Minimal Hazard

XC-100 EXTRA-CUT COMPOUND

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

Indication of changes:
New version.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.